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格德勒机械

GODOLLO Machinery

◆真空和面/搅拌机 ◆肉类前处理设备 ◆面团前处理设备

石家庄格德勒机械设备有限公司
Shijiazhuang GODOLLO Machinery Equipment Co.,Ltd

COMPANY PROFILE

公司简介

石家庄格德勒机械设备有限公司是集产品研发，生产，销售，售后于一体的现代化食品机械制造商。主要产品：真空和面机、真空搅拌机等面制品、肉制品加工设备。

我们是一家年轻的企业，但公司拥有经验丰富的机械设计工程师，电气工程师和生产员工。公司秉持现代化的管理制度。严格执行机械设计研发流程、质量控制计划、生产过程控制以及产品全生命周期跟踪，同时借鉴日本、欧美设备的设计优点，结合客户实际生产要求持续完善产品，为客户提供质量可靠的产品。

我们通过不断地改进和创新，获得了国内外客户的一致认可和信赖。我们的产品已经获得欧盟 CE 质量认证，并销售到法国、德国、葡萄牙、意大利、日本、新西兰、东南亚等国家和地区。



主要零件品牌 MAIN PARTS BRAND

TONGLI 通力

AIRTAC

SICK

TRONG 東明

SIEMENS
西门子

Schneider
施耐德电气

OMRON
欧姆龙

SMC

HRB

住友重機械工業株式会社

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真空和面机系列 ZKHM150/300/600



我公司研发的真空和面机是世界最先进最智能的真空和面机，和面机桨叶分为棒式、板式、U型板、S型、Y型等多种方式。适用于各种面制品的加工。广泛用于速冻米面行业、烘焙行业、面条行业等。

真空和面机在真空状态下和面，大大提高了产品质量，使面筋网络更快形成。具有和面时间短，面更有弹性，更加爽滑等特点。

The vacuum dough mixer developed by our company is the most advanced and intelligent vacuum dough mixer in the world. The blades of the dough mixer are divided into mace, plate, U type, S type, Y type and many other ways. Suitable for all kinds of flour products processing. Widely used in frozen rice noodle industry, baking industry, noodle industry, etc. The vacuum dough mixer mixes dough in the vacuum state, which greatly improves the product quality and makes the aluten network form faster, it has the characteristics of short blending time, more elastic and smooth.

1. 采用PLC控制，可根据工艺设定和面时间和真空度。可设定100种配方。
 2. 可根据产品工艺和含水量不同定制不同的桨叶。
 3. 本机主体采用SUS304不锈钢材质制造。
 4. 面箱内表面和和面桨叶采用镜面抛光处理，易于清理。
1. Using PLC control, can be set according to the process and surface time and vacuum degree. 100 formulations can be set.
 2. Different blades can be customized according to different product processes and water content.
 3. The main body of the machine is made of SUS304 stainless steel.
 4. The surface of the box and the mixing blade are polished by mirror, easy to clean.

型号 Type	总功率 Power	容量 Capacity	转速 (RPM)	外形尺寸 Dimension	重量 Weight
ZKHM150	9.5KW	25-50KG/次	20-88	1220×800×1650	750KG
ZKHM300	23KW	50-100KG/次	20-88	1800×1250×1980	1680KG
ZKHM600	30KW	100-150KG.次	20-88	1980×1320×2180	1950KG

注：电压220V可选，桨叶可定制

真空和面机 ZKHM20



型号 Type	总功率 Power	容量 Capacity	转速 (RPM)	外形尺寸 Dimension	重量 Weight
ZKHM20	3KW	2-8KG/次	20-100	750×680×980	230KG

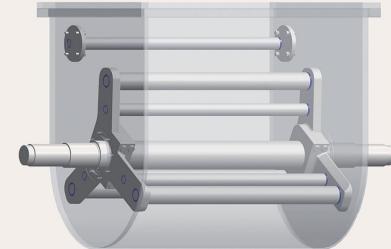
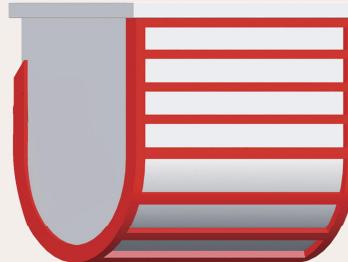
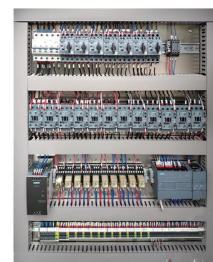
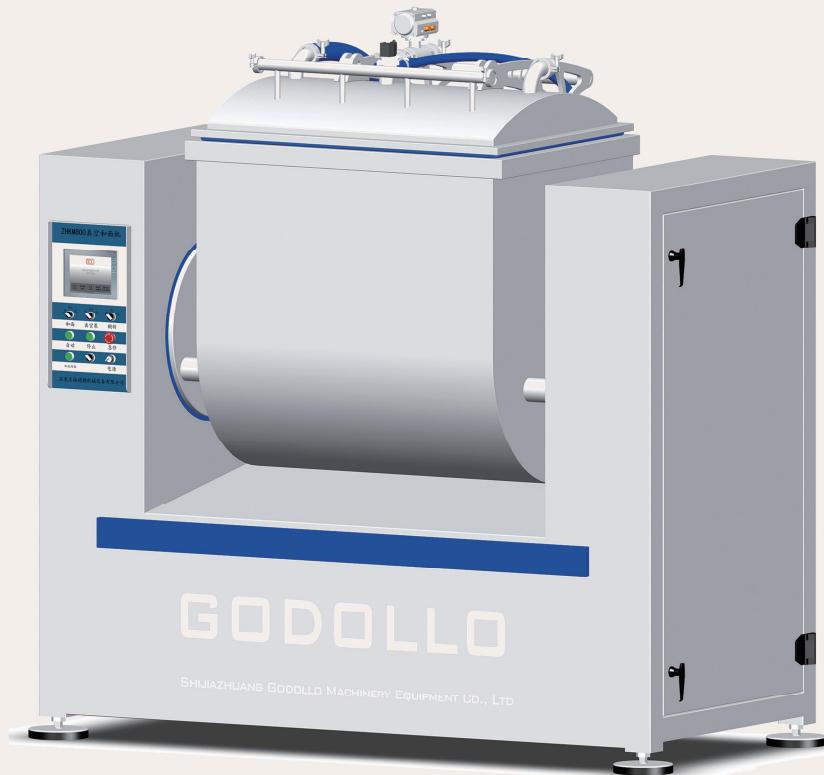
真空和面机 ZKHM70



型号 Type	总功率 Power	容量 Capacity	转速 (RPM)	外形尺寸 Dimension	重量 Weight
ZKHM70	5.5KW	15-25KG/次	20-100	1050×780×1150	400KG

注：电压220V可选，桨叶可定制

醒发类真空和面机系列 ZKHM800/1600



醒发类真空和面机是在借鉴国外技术基础上经过反复多次的探索和试验，所生产出来的面食加工设备。该产品能够更好的将面和辅料（水、油、鸡蛋及各种小料）进行搅拌，使面团更好的形成面筋网络。面团更加有筋性，光滑，吃水率更高。

该设备具备搅拌轴变频调速，工艺配方存储，面团温度可控等特点。可实现自动加水，自动加粉等自动化功能。

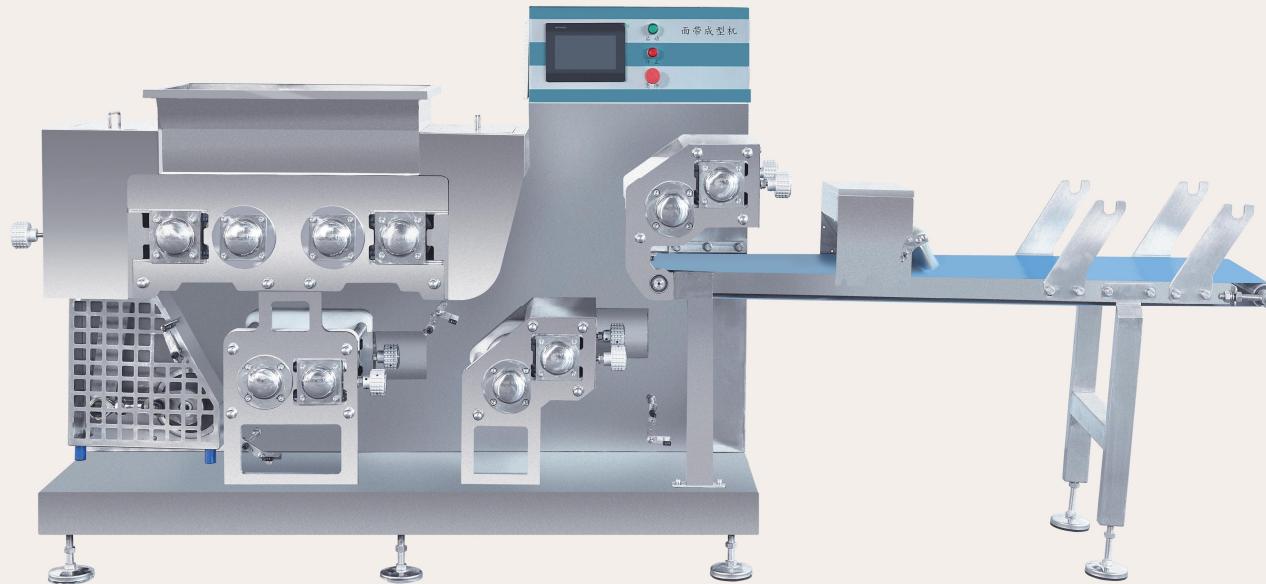
Vacuum flour mixer is a pasta processing equipment produced after repeated exploration and testing on the basis of learning from foreign technology. The product can better mix the surface and auxiliary materials (water, oil, eggs and various small materials), so that the dough can better form a gluten network. The dough is firmer, smoother, and has a higher draft.

The equipment has the characteristics of variable frequency speed regulation of mixing shaft, storage of process formula and controllable dough temperature. Automatic water, powder and other automatic functions can be realized.

型号 Type	总功率 Power(KW)	容量 Capacity	转速 (RPM)	外形尺寸 Dimension	总重量 Weight
ZKHM800	55	100-200	20-80	2280×1520×2380	3300KG
ZKHM1600	75	200-400	20-80	2600×1820×2880	4500KG

注：自动加水、加粉、桨叶、变频调速、面箱制冷可选

面带机系列 MD270/320/380/540

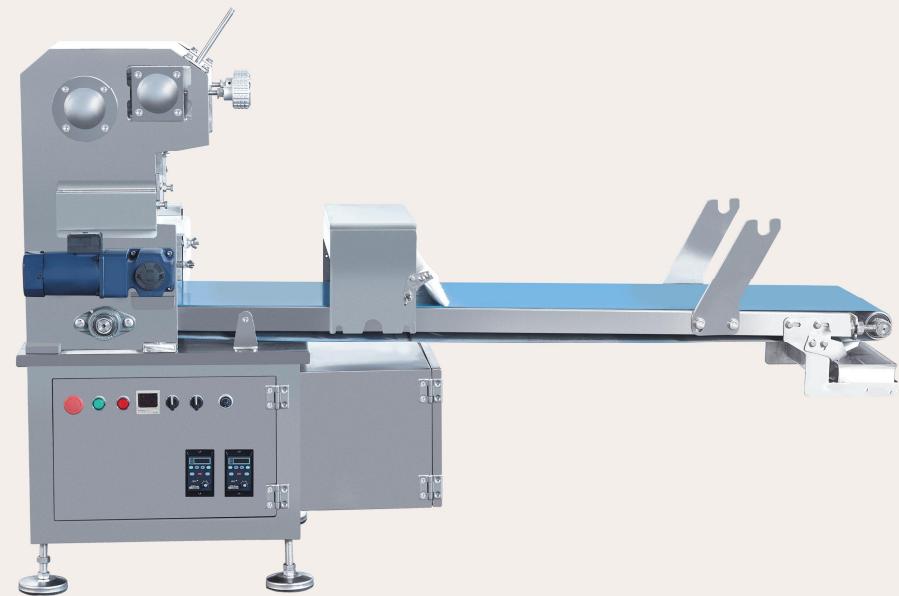
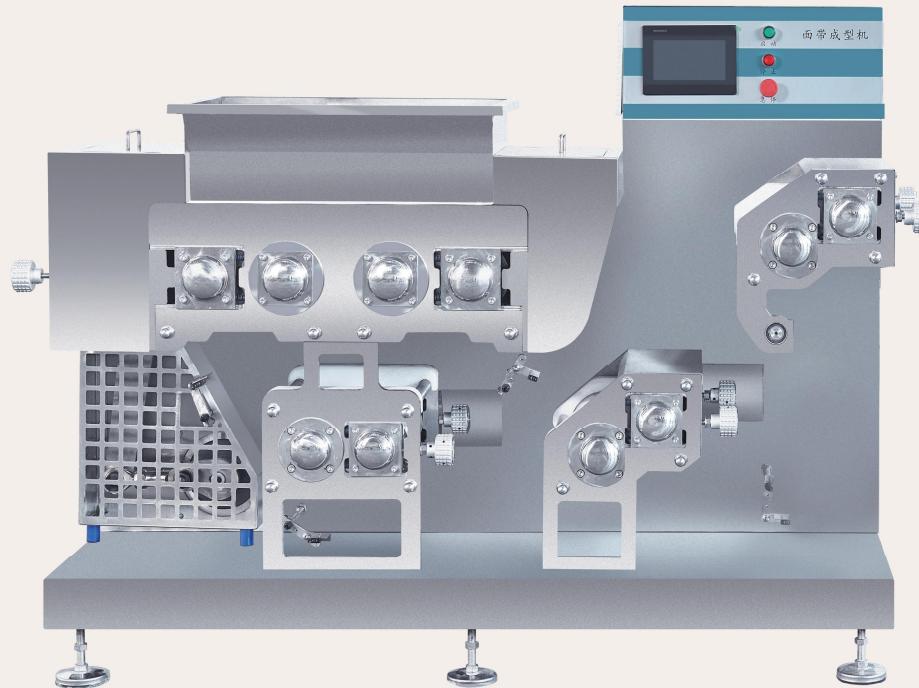


- 面带机是针对不同客户研发的全自动生产设备，该机由复合压延机、波纹压延机、平辊压延机等组成。
- 本机结构设计合理，采用不同规格的波纹辊进行面带压制，可有效增加面条的横向面筋的形成，生产的面条口感更好。
- 本机采用光电控制、变频调速系统，保证松紧一致、设备运行平稳，自动化程度高。
- 本机可在面轴上自动制成免卷，直接配合饺子机使用，也可配合切出机生产面条，配合面带折叠机生产饺子皮和馄饨皮等面制品。

- Strip machine is a fully automatic production equipment developed for different customers, which is composed of composite calender, corrugated calender, flat roll calender and so on.
- The structure design of the machine is reasonable, the use of different specifications of corrugated rollers to press the surface band, can effectively increase the formation of horizontal noodle gluten, the production of noodles taste better.
- The machine adopts photoelectric control, frequency conversion speed regulation system, to ensure the consistency of tightness, stable operation of the equipment, high degree of automation.
- This machine can be automatically made on the face axis, directly with the dumpling machine to use, can also be used with the cutting machine to produce noodles, with the face belt folding machine to produce dumpling skin and wonton skin and other flour products.

型号 Type	总功率 Power(KW)	极大产能 Capacity	压辊宽度 Width of roller	外形尺寸(m) Dimention	重量 Weight
MD270	5.5KW	12m/min	270mm	3500×900×1400	1.05t
MD320	5.5KW	12m/min	320mm	3500×900×1400	1.1t
MD380	5.5KW	12m/min	380mm	3500×1000×1400	1.15t
MD540	8.5KW	18m/min	540mm	12300×1180×1350	5t

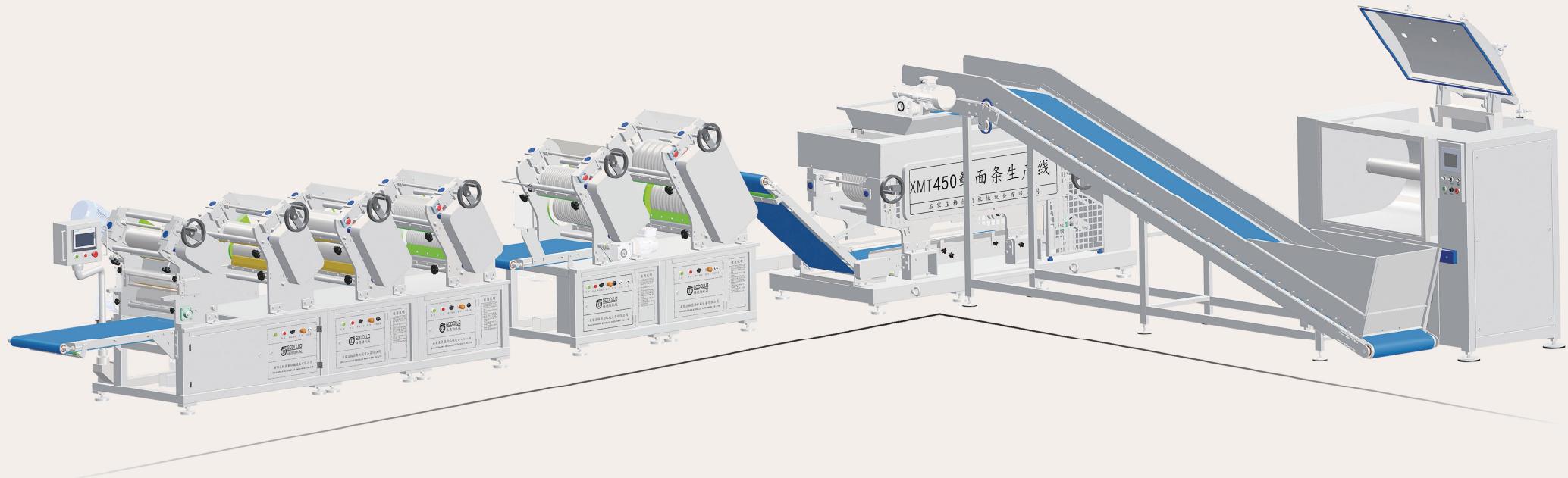
面条机系列 MT270/320



- 小型面带面条机是针对中小客户研发的全自动生产设备，该机由复合压延机、波纹压延机、平辊压延机以及面条切出机等组成。
- 本机结构设计合理，采用不同规格的波纹辊进行面带压制，可有效增加面条的横向面筋的形成，生产的面条口感更好。
- 本机采用光电控制、变频调速系统，保证松紧一致、设备运行平稳，自动化程度高，该机仅需两人即可完成生产操作。
- 本机可制作饺子机用面带，也可生产面条，配合面带折叠机可生产饺子皮和馄饨皮等面制品。

型号 Type	总功率 Power(KW)	产能 Capacity	压辊宽度 Width of roller	外形尺寸(m) Dimention	重量 Weight
MT270	5.5KW	18m/min	270mm	7.5×1.5×1.5	1050kg
MT320	5.5KW	18m/min	320mm	7.5×1.5×1.5	1100kg

面条生产线系列 XMT270/450



- XMT鲜面条生产线是针对中小客户研发的全自动生产设备，该机由复合压延机、波纹压延机、平辊压延机以及面条切出机等组成。
- 本机结构设计合理，采用不同规格的波纹辊进行面带压制，可有效增加面条的横向面筋的形成，生产的面条口感更好。
- 本机采用光电控制、变频调速系统，保证松紧一致、设备运行平稳，自动化程度高，该机仅需两人即可完成生产操作。
- 本机减速机采用日本佳友减速机，终身不需维护。可根据客户要求 增加往复折叠、之字折叠、面带醒发箱等。
- 本机适用于生产鲜面条、饺子皮、馄饨皮等高含水量面制品。

型号 Type	总功率 Power(KW)	极大产能 Capacity	压辊宽度 Width of roller	外形尺寸(m) Dimention	压辊对数 Roll count
XMT270	30KW	18m/min	270mm	10×3×2	6-9
XMT450	35KW	18m/min	450mm	12×3×2	6-9

注：面带宽度、出面速度可定制。

绞肉机系列 JR80/120/130/200



冻肉绞肉机系列是肉制品生产行业中通用性高，使用范围广的一种肉食加工设备。我公司采用国外技术，具有冻肉绞肉功能，可将-18°的冷冻肉直接进行绞肉。适绞切过程中用时短，温度低，利于保鲜，延长保质期。

适用于各种冻肉，冻油等产品。还具备操作简单，效率高，易清洗等特点。

Frozen meat grinder series is a kind of meat processing equipment with high versatility and wide range of use in the meat production industry. Our company adopts foreign technology, with frozen meat mincing function, can be -18° frozen meat directly mincing meat. It is suitable for short time and low temperature in the cutting process, which is conducive to preservation and prolonging shelf life.

Suitable for all kinds of frozen meat, frozen oil and other products. It also has the characteristics of simple operation, high efficiency and easy cleaning.

型号 Type	外形尺寸 Size	电压 Voltage	总功率 Power	极大产量 Capacity	刀盘直径 Orifice diameter	刀盘孔尺寸 Hole diameter	重量 Weight
JR80	710×970×1050	380v	3.0kw	0.8-1t	80mm	Φ3-Φ25	120kg
JR120	900×650×1150	380v	7.5kw	1.5t	120mm	Φ3-Φ30	305kg
JR130	1100×1200×1350	380v	19kw	3t	130mm	Φ3-Φ35	760kg
JR200	1800×1500×1700	380v	37kw	8t	200mm	Φ5-Φ35	1780kg



拌馅机系列 JB200/400/650/1200



我公司生产的搅拌机系列采用优质不锈钢材质，具备密封效果好，操作简单，易清洗，安全等特点。桨叶可以把不同规格的颗粒状态原料肉与其他辅料按照工艺要求进行搅拌，使原料得到充分混合。本机具备双轴搅拌，自动出料，内外双旋等特点。适用于各种馅类、水饺，包子，混沌等面食产品。

The mixer series produced by our company is made of high-quality stainless steel material, which has the characteristics of good sealing effect, simple operation, easy cleaning and safety. The paddle can stir the raw material meat of different specifications and other auxiliary materials in accordance with the process requirements, so that the raw materials can be fully mixed. This machine has the characteristics of double axis mixing, automatic discharge, double rotation inside and outside. Suitable for all kinds of stuffing, dumplings, dumplings, wontons and other pasta products.

型号 Type	外形尺寸 Size	总功率 Power	容积 (L) Volume	重量 Weight
JB200	1300×1100×1400	3kw	200	300kg
JB400	1400×1250×1550	6kw	400	400kg
JB650	1550×1400×1600	8kw	650	850kg
JB1200	2100×1700×1880	11kw	1200	1400kg

切丁机系列 QD350/550



本机采用SU304不锈钢制作而成，采用最新进的三维立体切割方式，极大避免了原料在切割过程中因挤压造成的频率下降，在较大限度保留原料的原始特性下，进行快速的切割处理工作。本机器为变频调速，可根据不同原料特性和温度来随意选择相应切割速度，刀具拆卸更换方便，后期维护成本低。

This machine is made of SU304 stainless steel, using the latest three-dimensional cutting method, which greatly avoids the frequency decrease caused by extrusion of raw materials in the cutting process, and carries out rapid cutting processing work under the maximum preservation of the original characteristics of raw materials. The machine for frequency control, according to different raw material characteristics and temperature to choose the appropriate cutting speed, tool disassembly and replacement is convenient, low maintenance cost.

型号 Type	总功率 Power	生产能力 Capacity	电压 Voltage	重量 Weight	原料尺寸 RAW Material Size	产品尺寸 Product Size	外形尺寸 External Dimension
QD350	10.5kw	0.5-1.2t/h	380V 50hz	760	125×125×125	3-15mm	1500×800×1350
QD550	19.5kw	1.5-2t/h	380V 50hz	1200	200×200×200	3-20mm	2100×1300×2100

- 注：1.可配备冻肉切块机，输送系统，实现自动化；
- 2.原料切割时温度应保持在-10°C~0°C，最佳切割温度为-7°C~-5°C；
- 3.更换刀组可切丁、切丝、切条、切片；
- 4.请根据产品种类订制刀组。



切片机 QP5230



- 本机用于冷冻无骨肉块在不解冻状态下进行一定厚度的切片
- 生产过程中标准肉板无需解冻，可直接切片，降低用户生产过程中的制冷费用。避免肉品不受二次污染和降低过程损耗。减少肉品的营养成分损失。
- 本机使用安全、生产效率高、故障率低、外观大方、操作安全可靠等。
- 本机机架外壳及所有和肉料接触部位，全部采用优质304不锈钢制造；
- 刀片采用优质合金钢制造，刀刃锋利、可靠耐用。
- This machine is used for freezing boneless meat slices of a certain thickness without thawing
- The standard meat plate does not need to be thawed in the production process, and can be directly sliced to reduce the refrigeration cost of the user in the production process. Avoid meat from secondary contamination and reduce process losses. Reduce the loss of nutrients in meat.
- The machine is safe in use, high production efficiency, low failure rate, elegant appearance, safe and reliable operation, etc.
- The machine frame shell and all meat contact parts are made of high quality 304 stainless steel;
- The blades are made of high quality alloy steel with sharp, reliable and durable blades.

型号 Type	外形尺寸 Size	电压 Vol	功率 Power	生产能力 Capacity	气缸行程 Stroke	刀辊转速 Speed	原料规格 Mater size	重量 Weight
QP5230	2420×1060×1150	380V	11kw	3000kg/h	700	335	700×520×200	760

注：以上产品料道宽度均为520mm。

冻肉切块机 QK2000



- 该机适用于多种肉类模块冻肉的切割、分割,也适用速冻汤圆中的速冻油的切割。
- 生产过程中无需解冻可直接将冻肉块切断、分割,大大降低了用户生产过程中的制冷费用。保证了肉制不受二次污染和损耗。肉的营养成分不损失,味道鲜美。
- 该机具有噪音小、使用安全、生产效率高、故障率低、外观大方等优点。
- 本机机架外壳及所有和肉料接触部位,全部采用优质304不锈钢制造;对食品无污染。
- 刀片采用优质合金钢制造,刀刃锋利、可靠耐用。
- 本机具有急停按钮,操作安全可靠。

- The machine is suitable for cutting and dividing frozen meat of various meat modules, and also for cutting frozen oil in frozen dumplings.
- The frozen meat can be cut and divided directly without thawing in the production process, which greatly reduces the refrigeration cost of the user in the production process. It ensures that the meat production is not subject to secondary pollution and loss. Meat does not lose nutrients and tastes delicious.
- The machine has the advantages of low noise, safe use, high production efficiency, low failure rate and generous appearance.
- The machine frame shell and all meat contact parts are made of high quality 304 stainless steel; No pollution to food.
- The blades are made of high quality alloy steel with sharp, reliable and durable blades.
- The machine has an emergency stop button, safe and reliable operation.

型号 Type	外形尺寸 Size	电压 Vol	功率 Power	生产能力 Capacity	刀架往复次数 Knife speed	横刀行程 knife	原料规格 Mater size	重量 Weight
QK2000	1500×720×1400	380V	5.5kw	2t/h	41/min	220	700×520×150	500kg

斩拌机系列 ZB20/40/80/125/200



斩拌机是肉制品生产工艺中的关键设备，高速旋转的斩拌刀可把原料肉斩拌成细腻的糜状，同时可以把其它辅料搅拌均匀。也用于香菇、木耳、大葱、生姜等物料的斩拌。

斩拌机利用斩刀高速旋转的斩切作用，将肉及辅料斩成肉馅或肉泥，还可以将辅料、冰片、水与肉馅或肉块一起搅拌均匀。采用变频技术，刀速调整范围大，具有高效节能的功能，刀速、锅速、斩刀与斩锅的间隙、斩刀材质和刀的硬度设计最为合理。

Chopping machine is the key equipment in the production process of meat products. The high-speed rotating chopping knife can cut raw meat into a fine minced shape and stir other auxiliary materials evenly. Also used in mushrooms, fungus, green onion, ginger and other materials chopping mix.

The chopping machine uses the chopping effect of high-speed rotation of the chopping knife to cut meat and accessories into meat or meat mud, and can also stir the auxiliary materials, borneel, water and meat or meat together. Using frequency conversion technology, the tool speed adjustment range is large, has the function of high efficiency and energy saving, the tool speed, pot speed, the gap between the knife and the pot, the knife material and the hardness of the knife design is the most reasonable.

型号 Type	锅容积 Bowl Volume	锅速 rotate speed	刀速 Cutting speed	总功率 Power	外形尺寸 Size	重量 Weight
ZB20	20	16	1650/3300	2.55kw	770×650×980	220kg
ZB40	40	12	1800/3600	6.25kw	1245×810×1094	480kg
ZB80	80	8/12	1260/1800/3600	23kw	2300×1020×1195	1100kg
ZB125	125	8/12	750/1500/3000/4500	40.5kw	2000×1600×1400	1600kg
ZB200	200	8/12	750/1500/3000/4500	62kw	3500×2100×2200	3835kg

切菜机 QDC140



- 根据多种进口机在国内实地使用中存在的不足之处，反复改进设计制造而成。
- 采用不锈钢和全滚动轴承结构，具有外形美观，成熟可靠，使用维修方便等特点。
- 适用于脱水、速冻、保鲜、腌渍等食品行业的各类蔬菜加工，如大葱（香葱）、韭菜、韭蒜、芹菜、香菜、缸豆、刀豆切段；甘兰（卷心菜）、青梗菜、菠菜切段或片；山药、竹笋、牛蒡切片；青红椒、洋葱切圈；胡萝卜切片。
- According to the shortcomings of a variety of imported machines in domestic field use, repeatedly improved design and manufacturing.
- Adopts stainless steel and full rolling bearing structure, with beautiful appearance, mature and reliable, easy to use and maintenance.
- Suitable for dewatering, quick-freezing, fresh-keeping, pickling and other food industry of all kinds of vegetable processing, such as green onion (chives), leek, leek garlic, celery, coriander, cylinder bean, bean cutting; Cut or slice ganlan (cabbage), broccoli, spinach; Sliced yam, bamboo shoots, burdock; Green and red pepper, onion cut rings; Slice the carrot.

型号 Type	外形尺寸 Size	电压 Vol	功率 Power	生产能力 Capacity	出料长度 Product length	重量 Weight
QDC140	980×580×1020	220V	1.5kw	500-2000kg/h	1-70mm	190kg

蔬菜切丁机 QDC400/500



- 整机采SUS304不锈钢制成，外形美观，结构紧凑合理。
- 本机采用变频调速以适应不同的物料切割所需的速度。
- 本机主体可对根茎类蔬菜水果：胡萝卜、土豆、卷心菜、生姜、大蒜、洋葱、苹果、青红椒、桃、梨、菠萝等进行丁、丝、片的切割。

- The whole machine is made of SUS304 stainless steel, beautiful appearance, compact and reasonable structure.
- The machine adopts frequency conversion speed regulation to adapt to the speed required by different materials cutting.
- The main body of the machine can be root vegetables and fruits: carrot, potato, cabbage, ginger, garlic, onion, apple, green and red pepper, peach, pear, pineapple, etc., diced, silk, slice cutting.

型号 Type	外形尺寸 Size	电压 Vol	功率 Power	生产能力 Capacity	重量 Weight
QDC400	1250×1150×1330	380V	2.2kw	2-4t/h	314kg
QDC500	1500×1370×1420	380V	4kw	2-6t/h	560kg

标准料车



采用优质SU304不锈钢制作

外形尺寸根据国际标准制造，尺寸为800*700*700mm

清洗方便，无卫生死角，经久耐用

可与提升机配套使用

实心防撞的设计，有效减少撞击力度

容积为200升

Made of high quality SU304 stainless steel

The dimensions are manufactured according to international standards, with a size of

800*700*700mm

Easy to clean, no sanitary dead corners, durable

Can be used with the elevator

Solid anti-collision design, effectively reduce the impact force

The volume is 200 liters

移动提升机 JBTS200



提升机是为标准料车配套的提升设备，底盘配有方向轮，可在车间内移动。用于提升馅类和肉料使用。可大大降低人工劳动强度。移动提升机由升降立柱、升降车叉、翻转动力及电控系统等部分组成。

The elevator is a lifting equipment for the standard skip truck, and the chassis is equipped with direction wheels, which can be moved in the workshop. Used for lifting fillings and meat use. It can greatly reduce the manual labor intensity. The mobile hoist is composed of lifting column, lifting fork, turning power and electric control system.

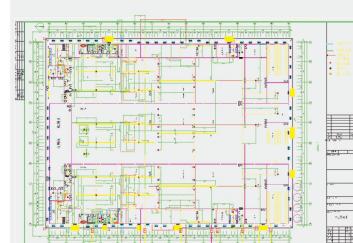
型号 Type	提升重量 Lift weight	提升高度 Lift height	升降速度 Lift speed	功率 Power	重量 Weight	外形尺寸 Dimension
JBTS200	200kg	1.3-1.8可调	3m/min	1.5kw	500kg	1220×1130×2700

该项目位于河北省石家庄市鹿泉区，主要产品及年产能为：鲜面条3000吨、冷冻熟面12000吨、预制菜3000吨。

该项目厂房面积12000平米，根据客户的厂房结构，最大限度节约使用面积，我们分为：面粉存储区、辅料存储区、辅料搅拌区、真空和面机区域、复合面带成型压延区域、煮面区域等。整条生产线需要五人即可完成操作。

该项目所有配套设备：蒸汽发生器、双螺旋隧道、包装机、净水机等均为我公司代为采购并提供售后服务，价格合理、质量稳定。

该项目由我司设计工程师、食品检测机构和客户食品研发工程师共同完成；由于我们进行了充分的前期沟通交流，后期设备顺利完成验收，客户工厂顺利通过食品认证，并快速进入批量生产。



图纸设计



厂房建设



下水施工



前期设备安装



辅助设备安装



内部装修



手擀面



圆拉面



裤带面



韭叶面



刀削面